

STAVIS SEAFOODS, INC.

Ammonia Refrigeration Management Program

STANDARD OPERATING PROCEDURES — LOW STAGE RECIPROCATING COMPRESSOR OPERATION

<i>Controls and Instrumentation</i>			
Description	Item Number	Function	Position/Set point
Pressure indicator	On each compressor and/or on the operator interface terminal (M&M mei —computer screen)	Pressure indication on compressor discharge	20 - 25 psig. (Indicate normal pressure range for your system)
Pressure indicator	On each compressor and/or on the operator interface terminal (M&Mpard —computer screen)	Pressure indication on compressor suction	3 hg - 0 psig. (Indicate normal pressure range for your system)

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Original Date: _____

Revision Date: _____